

## ILVA TECHNICAL DATA SHEET

**PRODUCT CODE:** HMM5 Series

**DESCRIPTION:** WB CLEAR SELF-SEALER VARIOUS SHEENS

**USES:** Furniture, architectural millwork, store fixtures. Offers the best in dry times and leveling, with very good sanding properties and filling power.

**PRODUCT PREPARATION:** HMM5 Series      WB Clear Self-Sealer      100 parts by weight      128 parts by volume  
Water      Thinner      0-5 parts by weight      0-6 parts by volume

**APPLICATION SYSTEM:** Spray

**FILM THICKNESS:** 4.4-5.6 mils wet

**COATS:** Two

**GENERAL PROPERTIES:** Specific Gravity, gr/cc      1.040 +/- 0.02  
Viscosity -- Iso 6 cup      85+/- 5 secs  
Solids by Weight, %, as supplied      33 +/- 2 sec  
Thinner      Water  
Dilution      0-5%

**DRYING TIME:** All dry times are dependent upon air flow, ambient temperatures, and humidity  
**(at 20°C/68°F)** Drying time at room temperature      2-3 hr  
Drying time with warm air tunnel      20-30 mins  
Dust Free/time gel      30-60 mins  
Dry to Touch      2-3 hr  
Dry hard      6-8 hr  
Stackable      overnight  
Sandable      after 2-3 hrs, before applying topcoat

**GLOSS LEVELS:** HMM5037      5 SHEEN  
HMM5036      10 SHEEN  
HMM5034      20 SHEEN  
HMM5033      30 SHEEN  
HMM5032      50 SHEEN  
HMM5031      60 SHEEN

**SHELF LIFE:** 12 Months

**STORAGE:** Store in a tightly closed container at room temperatures (18-25°C/64-75°F) and protect from moisture and foreign material. Do not store at temperatures below 7°C (45°F)

**DATE OF ISSUANCE:** 1-15, 3-17, 11-18, 5-19, 3-24

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