

## ILVA TECHNICAL DATA SHEET

**PRODUCT CODE:** IWS1303

**DESCRIPTION:** Waterbase Spray Stain Binder

**USES:** Use for doors, furniture and manufactured goods. Fast drying.

**APPLICATION SYSTEM:** Spray

**PRODUCT PREPARATION:** Spray application  
IWS1303 Binder 90+ parts  
PF5, PC3, PZ5 Colors 0-10 parts

**FILM THICKNESS:** 1.2-1.6 mils wet

**COATS:** One

**GENERAL PROPERTIES:** Specific Gravity, gr/cc 1.00 +/- 0.01  
Viscosity\* 12 sec +/-1

\* CF4 at 20°C/68°F

**DRYING TIME:** Handling: 30-40 minutes  
(at 20°C/68°F)

**TYPICAL SYSTEMS:** Substrate: Various woods  
Stain vehicle: IWS1303  
Drying: 30-40 minutes  
TTx series P/U WB Basecoats or TA series P/U Solvent Basecoats  
TW34 series P/U WB Topcoats or TO9 series P/U Solvent Topcoats

**NOTES:** We advise removal of excess stain so adhesion of the next coat will not be effected. The vehicle provides excellent workability to stain color bases.

**SHELF LIFE:** 12 Months

**STORAGE:** Store in a tightly closed container at room temperatures (18 -25 °C/64 -75 °F) and protect from moisture and foreign material. Do not store at temperatures below 7°C (45°F)

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