

## ILVA TECHNICAL DATA SHEET

**PRODUCT CODE:** WB1343

**DESCRIPTION:** WB GLAZE & WIPE STAIN LOW SOLIDS BASE

**USES:** Vehicle for staining & glazing by spray and wipe. Suitable for all types of wood. Very little grain raising when used as a stain. It may be used as a glaze in both waterbase and solvent based polyurethane cycles.

**APPLICATION SYSTEM:** Spray and wipe

**FILM THICKNESS:** 1.6 - 2.4 wet mils

**GENERAL PROPERTIES:**

Specific Gravity, gr/cc	1.10 +/- 0.02
Viscosity (DIN 53211 Cup 0 - 4mm)	30 +/- 2 sec
Solids by Weight, %, as supplied	27 +/- 1%

**DRYING TIME:** Air Dry 2-4 hours. Moving ambient air for the best drying conditions.  
(at 20°C/68°F) Please note that drying times may change with varying temperatures, ventilation and relative humidity.

**SUGGESTED COATING CYCLES:**

Substrate:	Different kinds of wood
Stain:	WB1343 & colors
Drying:	2 - 4 hours
Base Coat:	TTx Series P/U WB Basecoats or TA Series P/U Solvent Basecoats
Topcoat:	TW34 Series P/U WB Topcoats or TO9 Series P/U Solvent Topcoats

**TYPICAL STAIN COLOR FORMULATION:**

WB1343	80 parts
PD6 colors*	10 parts
Water	10 parts

\*You may also use PC3 colors to obtain bright and very clear stains. PZ5xx Series Aquatech pastes may also be used at maximum 10% level.

**TYPICAL GLAZE COLOR FORMULATION:**

WB1343	80 parts
PZ5xx colors*	10 parts
Water	10 parts

\*You may also use PD6xx stain colorants

**SHELF LIFE:** 12 Months

**STORAGE:** Store in a tightly closed container at room temperatures (18 -25°C/64 -75°F) and protect from moisture and foreign material. Do not store at temperatures below 7°C (45°F)

**DATE OF ISSUANCE:** 03-17

**IC & S, P.O. BOX 10845, LANCASTER, PA 17605  
(800) 220-4035**

EVERY REASONABLE PRECAUTION IS TAKEN IN THE MANUFACTURE OF OUR PRODUCTS TO INSURE THAT THEY COMPLY WITH OUR STANDARDS. INFORMATION GIVEN IS CORRECT TO THE BEST OF OUR KNOWLEDGE. ANY SUGGESTIONS MADE BY US COVERING THE USE OF OUR PRODUCTS ARE BASED ON EXPERIENCE AND/OR TESTS BELIEVED TO BE RELIABLE. HOWEVER, BECAUSE THE USE OF ANY PRODUCT OF OUR MANUFACTURE IS COMPLETELY BEYOND OUR CONTROL, INCLUDING FOR EXAMPLE, THE METHOD AND CONDITIONS OF APPLICATION, NO GUARANTEE OR WARRANTY, EXPRESSED OR IMPLIED, IS MADE. MANUFACTURER'S MAXIMUM LIABILITY SHALL BE TO REPLACE SUCH QUANTITY OF PRODUCT DETERMINED BY OUR LABORATORY TO BE DEFECTIVE. USER SHALL DETERMINE THE SUITABILITY OF THE PRODUCT FOR HIS INTENDED USE AND ASSUME ALL RISK AND LIABILITY IN CONNECTION THEREWITH.