

ILVA TECHNICAL DATA SHEET

PRODUCT CODE: HOG5AA2A

DESCRIPTION: WB CLEAR 2K HI GLOSS TOPCOAT

USES: High Gloss topcoat for furniture, cabinets, panels

FEATURES: High build and good clarity

		<u>Parts by wt</u>	<u>Parts by volume</u>	
PRODUCT PREPARATION:	HOG5AA2A	WB CLEAR 2K HI GLOSS TOPCOAT	100	128 oz
	TXW15	AQUATECH HARDENER FOR WB PU	30	40 oz
	Water	THINNER	20	25 oz

APPLICATION SYSTEM: Airmix or Airless Spray

FILM THICKNESS: 5.7 - 6.9 mils wet

COATS: Two

GENERAL PROPERTIES:	Specific Gravity, gr/cc	1.024 +/- 0.030
	Viscosity*	45 +/- 2 sec
	Solids by Weight, % as supplied	42 +/- 2
	Solids by Weight with hardener	51
	Pot Life	2 hours

*Ford Cup #6

DRYING TIME: (at 20°C/68°F)	Dust Free	60 mins
	Dry to touch	8 hours
	Hard Dry	24 hours
	Stackable after room drying	48 hours
	Buffable after	72 hours
	Recommended time between 2 coats wet-on-wet without sanding	1-2 hours
	If additional coat required light sanding after	6-8 hours

RECOMMENDATIONS: We recommend using this product at temperatures above 15°C (60°F) and <70% humidity. Do not exceed 150 gr/cc per coat. Do not exceed 20% dilution. Wash all equipment thoroughly before and after use.

SHELF LIFE: 12 Months

STORAGE: Store in a tightly closed container at room temperatures (18-25°C/64-75°F) and protect from moisture and foreign material. Do not store at temperatures below 7°C (45°F)

DATE OF ISSUANCE: 1-2021

IC & S, P.O. BOX 10845, LANCASTER, PA 17605
(800) 220-4035

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