

ILVA TECHNICAL DATA SHEET

PRODUCT SERIES: KLIMA SERIES

PRODUCT CODE: TN090

DESCRIPTION: Klima Honeytone Maintenance by Brush

USES: Used as a field maintenance product for wood tone finishes

APPLICATION SYSTEM: When doing a complete restoration, remove the damaged coating using 150-180 grit sand paper. Further prepare the wooden surface by sanding down with 240 grit paper to bare wood. Using a brush, apply the desired color impregnator and let dry for at least 4 hours. Next, apply 2 layers of TN090 Maintenance Coat by brush.

FILM THICKNESS: 3.2-4 mils wet

COATS: One

GENERAL PROPERTIES:	Specific Gravity, gr/cc	1.038+/-0.03
	Viscosity as supplied (Ford 4 cup)	83 +/-5
	Solids, % by weight:	40.5 +/-2
	Thinner:	Water
	% of dilution:	0-5%

DRYING TIME: At 20°C with ventilation, dry to handle:
(at 20°C/68°F) Dust Free: 20 minutes
Dry to touch: 4 hours
Full dried: 72 hours

(Drying times may vary according to temperature, ventilation and relative humidity)

WARNINGS: KEEP FROM FREEZING

SHELF LIFE: 12 months

STORAGE: Store in a tightly closed container at room temperatures (18 -25 °C/64 -75 °F) and protect from moisture and foreign material. Do not store at temperatures below 7°C (45°F)

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