

Printing date 02/13/2024

Version number 2749

Reviewed on 02/13/2024

1 Identification

- · Product identifier
 - · Product number TX24
 - Trade name: **POLYURETHANE HARDENER** • Application of the substance / the mixture For professional use

· Details of the supplier of the safety data sheet

- Manufacturer/Supplier: IVM Chemicals Srl
 Viale della Stazione 3 -27020 Parona (PV)Italy -Tel +39 038425441
- Information department: Environmental Health and safety office hseoffice @ivmchemicals.com
- Emergency telephone number: ChemTel Expert Assistance Hotline/SDS Fax Access by dialing 1-800-255-3924 or for International +1-813-248-0585.

2 Hazard(s) identification

· Classification of the substance or mixture	
Flammable Liquids 2	H225 Highly flammable liquid and vapor.
Skin Irritation 2	H315 Causes skin irritation.
Eye Irritation 2A	H319 Causes serious eye irritation.
Sensitization - Skin 1	H317 May cause an allergic skin reaction.
Toxic to Reproduction 2	H361 Suspected of damaging fertility or the unborn child.
Specific Target Organ Toxicity - Single Exposu	re 3H336 May cause drowsiness or dizziness.
Specific Target Organ Toxicity - Repeated Exposure 2	H373 May cause damage to the central nervous system and the hearing organs through prolonged or repeated exposure. Route of exposure: Oral and Inhalation.
Aspiration Hazard 1	H304 May be fatal if swallowed and enters airways.

· Label elements

- · GHS label elements
 - The product is classified and labeled according to the Globally Harmonized System (GHS). • Hazard pictograms



- · Signal word Danger
- Hazard-determining components of labeling: toluene
 Aromatic polyisocyanate
 n-butyl acetate
 Hazard statements
 H225 Highly flammable liquid and vapor.
 H315 Causes skin irritation.
 H210 Causes accieve ave irritation

H319 Causes serious eye irritation.

- H317 May cause an allergic skin reaction.
- H361 Suspected of damaging fertility or the unborn child.

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-	ise drowsiness or dizziness.
prolonge	use damage to the central nervous system and the hearing organs through ed or repeated exposure. Route of exposure: Oral and Inhalation.
	fatal if swallowed and enters airways.
· Precautionary	
P210	Keep away from heat/sparks/open flames/hot surfaces No smoking.
P301+P310	
P321	Specific treatment (see on this label).
P331	Do NOT induce vomiting.
P303+P361+F	P353 If on skin (or hair): Take off immediately all contaminated clothing. Rinse skin with water/shower.
P305+P351+F	P338 If in eyes: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing.
P362+P364	Take off contaminated clothing and wash it before reuse.
P405	Store locked up.
P501	Dispose of contents/container in accordance with local/regional/national international regulations.
· Classification syste	em:
· NFPA ratings (sca	<i>le 0 - 4</i>)
	lth = 2
Fire	
Kea	ctivity = 0
· HMIS-ratings (sca	<i>le 0 - 4</i>)
FIRE 3 Fire	alth = 2 a = 3 activity = 0

3 Composition/information on ingredients

· Chemical characterization: Mixtures

· Description: Mixture: consisting of the following components.

· Dangerou	us components:	
123-86-4	n-butyl acetate	25-29.99%
	 Flammable Liquids 3, H226 Specific Target Organ Toxicity - Single Exposure 3, H336 	
78-93-3	butanone	20-24.99%
	 Flammable Liquids 2, H225 Eye Irritation 2A, H319; Specific Target Organ Toxicity - Single Exposure 3, H336 	
108-88-3	toluene	20-24.99%
	 Flammable Liquids 2, H225 Toxic to Reproduction 2, H361; Specific Target Organ Toxicity - Repeated Exposure 2, H373; Aspiration Hazard 1, H304 Skin Irritation 2, H315; Specific Target Organ Toxicity - Single Exposure 3, H336 Aquatic Chronic 3, H412 	
9017-01-0	Aromatic polyisocyanate	12.5-15%
	🚸 Eye Irritation 2A, H319; Sensitization - Skin 1, H317	



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53317-61-6	Aromatic polyisocyanate	5-9.99%
	🚸 Eye Irritation 2A, H319; Sensitization - Skin 1, H317	
141-78-6	ethyl acetate	2.5-4.99%
	 Flammable Liquids 2, H225 Eye Irritation 2A, H319; Specific Target Organ Toxicity - Single Exposure 3, H336 	
26471-62-5	m-tolylidene diisocyanate	<0.1%
	 Acute Toxicity - Inhalation 1, H330 Sensitization - Respiratory 1, H334; Carcinogenicity 2, H351 Skin Irritation 2, H315; Eye Irritation 2A, H319; Sensitization - Skin 1, H317; Specific Target Organ Toxicity - Single Exposure 3, H335 Aquatic Chronic 3, H412 	

4 First-aid measures

· Description of first aid measures

- · General information:
- Immediately remove any clothing soiled by the product.

Symptoms of poisoning may even occur after several hours; therefore medical observation for at least 48 hours after the accident.

personal protective equipment for first aid responders is recommended. (please see section 8) \cdot *After inhalation:*

Supply fresh air and to be sure call for a doctor.

In case of unconsciousness place patient stably in side position for transportation.

- After skin contact:
- Immediately wash with water and soap and rinse thoroughly.

Take off immediately all contaminated clothing, include underwear and shoes (if necessary). Rinse thoroughly with plenty of water for at least 20 minutes and take medical advise. If medical advise is needed have products container or label at hand.

· After eye contact:

Rinse opened eye for several minutes under running water. If symptoms persist , consult a doctor.

- · After swallowing: Do not induce vomiting; immediately call for medical help.
- · Information for doctor:
 - Most important symptoms and effects, both acute and delayed Allergic reactions
 - For symptoms and effects caused by substances, refer to Section 11.
 - Indication of any immediate medical attention and special treatment needed No further relevant information available.

5 Fire-fighting measures

· Extinguishing media

- · Suitable extinguishing agents:
- Alcohol resistant foam
- Alcohol resistant foam, CO, powder, water spray/mist.
- · For safety reasons unsuitable extinguishing agents:
- Do not use a jet water stream as it may scatter and spread fire.

 \cdot Special hazards arising from the substance or mixture

During heating or in case of fire poisonous gases are produced. In case of fire, the following can be released: Nitrogen oxides (NOx) Carbon monoxide (CO)

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· Advice for firefighters

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Cool by spraying with water the containers to prevent product decomposition and the development of substances potentially hazardous for health and also, in the case of closed containers exposed to flames to prevent explosions.

· Protective equipment:

Hardhat with visor, fireproof clothing, suitable gloves and if necessary respiratory protective device.

6 Accidental release measures

· Personal	precautions, protective equipment and emergency procedures	
Mount res	piratory protective device.	
	tective equipment. Keep unprotected persons away.	
	dequate ventilation	
	ay from ignition sources	
	nental precautions: Do not allow to enter sewers/ surface or ground water	
	and material for containment and cleaning up:	
	ith liquid-binding material (sand, diatomite, acid binders, universal binders, s	sawdust).
	contaminated material as waste according to Section 13.	
	dequate ventilation. e to other sections	
	on 7 for information on safe handling.	
	on 8 for information on personal protection equipment.	
	on 13 for disposal information.	
	e Action Criteria for Chemicals	
· PAC-1.		
123-86-4	n-butyl acetate	5 ppm
78-93-3	butanone	200 ppm
108-88-3		67 ppm
141-78-6	ethyl acetate	1,200 ppm
· PAC-2.		
123-86-4	n-butyl acetate	200 ppm
78-93-3	butanone	2700* ppm
108-88-3	toluene	560 ppm
141-78-6	ethyl acetate	1,700 ppm
· PAC-3.		
123-86-4	n-butyl acetate	3000* ppm
78-93-3	butanone	4000* ppm
108-88-3	toluene	3700* ppm

141-78-6 ethyl acetate

7 Handling and storage

· Handling:

· Precautions for safe handling

- Ensure good ventilation/exhaustion at the workplace.
- Open and handle receptacle with care.
- Prevent formation of aerosols.

Protect against electrostatic charges.

Keep respiratory protective device available.

10000** ppm

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(Contd. of page 4) Use explosion-proof apparatus / fittings and spark-proof tools. · Information about protection against explosions and fires: Keep ignition sources away - Do not smoke. Protect against electrostatic charges. Keep respiratory protective device available. · Conditions for safe storage, including any incompatibilities · Storage: • Requirements to be met by storerooms and receptacles: Store in a cool, well-ventilated area, away from heat and sources of ignition Provide solvent resistant, sealed floor, Observe the label precautions, the expiration date for the use, if not indicated, is from deliverv date of goods. In cases where there is no reported expiration date, it means that the product must be used within 8 months. · Information about storage in one common storage facility: Not required. · Further information about storage conditions: Keep receptacle tightly sealed. Store in cool, dry conditions in well sealed receptacles. • Specific end use(s) Those typical of the product and the instructions in the data sheet if required. 8 Exposure controls/personal protection · Additional information about design of technical systems: No further data; see section 7. · Control parameters · Components with limit values that require monitoring at the workplace: The following constituents are the only constituents of the product which have a PEL, TLV or other recommended exposure limit. At this time, the other constituents have no known exposure limits. 123-86-4 n-butyl acetate PEL Long-term value: 710 mg/m³, 150 ppm REL Short-term value: 950 mg/m³, 200 ppm Long-term value: 710 mg/m³, 150 ppm TLV Short-term value: 150 ppm Long-term value: 50 ppm 78-93-3 butanone PEL Long-term value: 590 mg/m³, 200 ppm REL Short-term value: 885 mg/m³, 300 ppm Long-term value: 590 mg/m³, 200 ppm Short-term value: NIC-150 (300) ppm TLV Long-term value: NIC-75 (200) ppm BEI, NIC-Skin 108-88-3 toluene PEL Long-term value: 200 ppm Ceiling limit value: 300; 500* ppm *10-min peak per 8-hr shift REL Short-term value: 560 mg/m³, 150 ppm Long-term value: 375 mg/m³, 100 ppm Long-term value: 20 ppm TLV BEI, OTO, A4 (Contd. on page 6) US



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141-7	78-6 ethyl acetate	age
PEL	Long-term value: 1400 mg/m³, 400 ppm	
REL	Long-term value: 1400 mg/m³, 400 ppm	
TLV	Long-term value: 400 ppm	
	71-62-5 m-tolylidene diisocyanate	
PEL	Ceiling limit value: 0.14 mg/m ³ , 0.02 ppm	
REL	LFC	
TLV	Short-term value: (0.14) NIC-0.021* mg/m³, (0.02) NIC-0.003* ppm Long-term value: (0.036) NIC-0.007* mg/m³, (0.005) NIC-0.001* ppm *(IFV) SEN; NIC-Skin; A3	
	 Regulatory information PEL: Guide to Occupational Exposure Values (OSHA PELs) REL: Guide to Occupational Exposure Values (NIOSH RELs) TLV: Guide to Occupational Exposure Values (TLV) 	
	· Ingredients with biological limit values:	
	3-3 butanone	
	2 mg/L Medium: urine Time: end of shift Parameter: Methyl ethyl ketone (nonspecific)	
108-8	88-3 toluene	
	0.02 mg/L Medium: blood Time: prior to last shift of workweek Parameter: Toluene	
	0.03 mg/L	
	Medium: urine	
	Time: end of shift Parameter: Toluene	
	Parameter. Toluene	
	0.3 mg/g creatinine	
	Medium: urine	
	Time: end of shift	
	Parameter: o-Cresol with hydrolysis (background) • Regulatory information BEI: Guide to Occupational Exposure Values (BEI) • Additional information: The lists that were valid during the creation were used as basis.	
	osure controls	
	ersonal protective equipment:	
	General protective and hygienic measures: Keep away from foodstuffs, beverages and feed.	
	Immediately remove all soiled and contaminated clothing.	
	Wash hands before breaks and at the end of work.	
	Store protective clothing separately.	
	Avoid contact with the eyes and skin.	
	Pregnant women should strictly avoid inhalation or skin contact. • Breathing equipment:	
	Short term filter device:	



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Suitable respiratory protective device recommended. Filter A · Protection of hands: Protective gloves Due to missing tests no recommendation to the glove material can be given for the product. Selection of the glove material on consideration of the penetration times, rates of diffusion and the degradation The glove material has to be impermeable and resistant to the product . · Material of gloves The selection of the suitable gloves does not only depend on the material, but also on further marks of quality and varies from manufacturer to manufacturer. As the product is a preparation of several substances, the resistance of the glove material can not be calculated in advance and has therefore to be checked prior to the application. · Penetration time of glove material The exact break through time has to be found out by the manufacturer of the protective gloves and has to be observed. · Eye protection: Tightly sealed goggles

9 Physical and chemical properties

• General Information • Color:	According to product specification
· Odor:	Characteristic
• Ouor: • Odor threshold:	Not determined.
· Ouor inresnota:	Not determined.
· pH-value:	Mixture is non-polar/aprotic.
· Change in condition	
• Melting point/Melting range:	Undetermined.
· Boiling point/Boiling range:	77 °C (170.6 °F)
· Flash point:	-4 °C (24.8 °F)
· Flammability (solid, gaseous):	Highly flammable.
· Auto igniting:	370 °C (698 °F)
· Decomposition temperature:	Not determined.
· Danger of explosion:	Product is not explosive. However, formation of explosive
	air/vapor mixtures are possible.
· Explosion limits:	
Lower:	1.2 Vol %
· Upper:	11.5 Vol %



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· Vapor pressure at 20 °C (68 °F):	105 hPa (78.8 mm Hg)	
• Vapor pressure at 50 •C (122 •F):	360 hPa (270 mm Hg)	
• Density (+/- 0,03) at 20 °C (68 °F):	0.965 g/cm³ (8.053 lbs/gal)	
· Relative density	Not determined.	
· Vapor density	Not determined.	
· Evaporation rate	Not determined.	
· Solubility in / Miscibility with		
· Water:	Not miscible or difficult to mix.	
· Partition coefficient (n-octanol/water	·): Not determined.	
· Viscosity:		
· Dynamic:	Not determined.	
• <i>Kinematic at 20 •C (68 •F):</i>	29 s (ISO 3 mm)	
• Oxidising properties:	N.A.	
· Solvent content:		
· VOC content:	76.51 %	
	738.3 g/l / 6.16 lb/gal	
· Solids content:	23.4 %	
• Other information (HAPS)		
108-88-3 toluene		20-24.99
26471-62-5 m-tolylidene diisocyanate)	<0.1%

10 Stability and reactivity

- · Reactivity typical of the product as indicated in the data sheet
- **Chemical stability** The product is stable in normal conditions of storage and use recommended • Thermal decomposition / conditions to be avoided:
 - No decomposition if used according to specifications.
- · Possibility of hazardous reactions Vapours may form explosive mixtures with air
- · Conditions to avoid No further relevant information available.
- · Incompatible materials: Acids, alkalis and oxidizing agents
- · Hazardous decomposition products:

in case of possible formation of combustion: Carbon monoxide and carbon dioxide

11 Toxicological information

· Information on toxicological effects

\cdot Acute to	oxicity:		
· LD/.	· LD/LC50 values that are relevant for classification:		
123-86-4	n-butyl acetate		
Oral	LD50	10,760 mg/kg (mouse)	
Dermal	LD50	14,000 mg/kg (rabbit)	
Inhalative	LC50/4 ore/h/saat	21.1 mg/l (mouse)	
78-93-3 b	78-93-3 butanone		
Oral	LD50	2,001 mg/kg (mouse)	
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Dermert	1050		l. of page 8)
Dermal	LD50	5,001 mg/kg (rabbit)	
	LC50/4 ore/h/saat	21 mg/l (mouse)	
108-88-3 1			
Oral	LD50	5,000 mg/kg (mouse)	
Dermal	LD50	12,124 mg/kg (rabbit)	
	LC50/4 ore/h/saat		
	Aromatic polyiso	-	
Oral	LD50	2,001 mg/kg (mouse) (OECD TG 423) Esami tossicologici su un prodotto compatibile	
	6 Aromatic polyis	-	
Oral	LD50	5,001 mg/kg (mouse)	
	ethyl acetate		
Oral	LD50	4,934 mg/kg (rabbit)	
Dermal	LD50	20,001 mg/kg (rabbit)	
Inhalative	LC50/4 ore/h/saat	1,600 mg/l (mouse)	
	LC0	22.6 ppm (mouse)	
26471-62-	5 m-tolylidene diis	socyanate	
Oral	LD50	5,110 mg/kg (mouse)	
Dermal	LD50	9,401 mg/kg (rabbit)	
Inhalative	LC50/4 ore/h/saat	0.107 mg/l (mouse)	
Causes May ca Suspec May ca May ca repeate May be	nuse drowsiness or nuse damage to the ed exposure. Route a fatal if swallowed a	reaction. rtility or the unborn child. dizziness. central nervous system and the hearing organs through pro of exposure: Oral and Inhalation.	longed o
	cinogenic categories ARC (International	Agency for Research on Cancer - Cl. 1 and 2)	
	5 m-tolylidene diiso		2B
	NTP (National Toxic		
	5 m-tolylidene diiso		<0.1%
· (OSHA-Ca (Occupatio	onal Safety & Health Administration)	
	ne ingredients is list		
Mor Par and Isoc asti	respiratory tract. Syanate exposure m hma. Sensitive in	socyanate ics / effects; prolonged exposure may irritate the eyes, nos nay result in the delayed appearance of respiratory disorders, dividuals may show exposure symptoms to isocyanate Prolonged skin contact may result cause irritation and dehyo	cough o s below

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Toxicity		
-	c toxicity:	
	n-butyl aceta	
EC50		897 mg/l (algae) (72 h)
		14 mg/l (daphnia) (48 h)
-		18 mg/l (Fish)
78-93-3 k		
EC50		2,029 mg/l (algae) (96 h)
		808 mg/l (daphnia) (48 h)
•		2,993 mg/l (Fish)
108-88-3		
EC50		34 mg/l (algae) (96 h)
		8.78 mg/l (daphnia) (48 h)
-		5.5 mg/l (Fish)
	ethyl acetate	
EC50		165 mg/l (daphnia) (48 h)
•		230 mg/l (Fish)
	-	ne diisocyanate
EC50		2.5 mg/l (daphnia) (48h)
		33 mg/l (Leuciscus idus melanotus)
	-	adability No further relevant information available.
	nces Easily bio	-
	n-butyl aceta	ite .
	butanone	
108-88-3		
	ethyl acetate	
		iental systems:
	umulative pot	
	-	te Coefficiente di ripartizione n-ottanolo/acqua (Log Kow): 2,3
	butanone	Coefficiente di ripartizione n-ottanolo/acqua (Log Kow): 0,3
108-88-3		Coefficiente di ripartizione n-ottanolo/acqua (Log Kow): 2,73
141-78-6	ethyl acetate	Coefficiente di ripartizione n-ottanolo/acqua (Log Kow): 0,68
	ty in soil	
78-93-3	butanone	Evapora rapidamente.
108-88-3	toluene	Coefficiente di assorbimento normalizzato del carbonio organico (L Koc): 205
141-78-6	ethyl acetate	Basso potenziale di adsorbimento nel suolo
· Genera Water	al notes: hazard class	<i>information:</i> 2 (Self-assessment): hazardous for water to reach ground water, water course or sewage system.



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· Other adverse effects No further relevant information available.

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13 Disposal considerations

· Waste treatment methods

· Recommendation:

Must not be disposed of together with household garbage. Do not allow product to reach sewage system.

Hand over to hazardous waste disposers.

Dispose of contents and container in accordance with local state and federal regulations.

· Uncleaned packagings:

· Recommendation: Disposal must be made according to official regulations.

UN-Number	
· DOT, IMDG, IATA	UN1263
· Note	Check viscosity and flash point at section 9
UN proper shipping name	
$\cdot DOT$	Paint
· IMDG, IATA	PAINT
Transport hazard class(es)	
·DOT	
3	
· Class	3 Flammable liquids
· Label	3
· Class	3 Flammable liquids
· Label	3
· IMDG, IATA	
V	
· Class	3 Flammable liquids
· Label	3
Packing group	
· DOT, IMDG, IATA	11
Environmental hazards:	
· Marine pollutant:	No
Special precautions for user	Warning: Flammable liquids
· Hazard identification number (Kemler co	
· EMS Number:	<i>F-E,<u>S-E</u></i>
· Stowage Category	В



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MARPOL73/78 and the IBC Code	Not applicable.
 Transport/Additional information: 	
· IMDG	
· Limited quantities (LQ)	5L
\cdot Excepted quantities (EQ)	Code: E2
	Maximum net quantity per inner packaging: 30
	ml
	Maximum net quantity per outer packaging
	500 ml
UN "Model Regulation":	UN 1263 PAINT, 3, II
Regulatory information	

Requirements of Federal Register

· Various regulations

· SARA

• Section 355 (extremely hazardous substances):							
None of the ingredients is listed.							
Section 313 (Specific toxic chemical listings):							
108-88-3 toluene	20-24	99%					
26471-62-5 m-tolylidene diisocyanate	<0.1%						
	\U. 17	0					
• TSCA (Toxic Substances Control Act):							
All components have the value ACTIVE.							
· Hazardous Air Pollutants							
108-88-3 toluene							
· Proposition 65							
· Chemicals known to cause cancer:							
26471-62-5 m-tolylidene diisocyanate	* <	:0.1%					
· Chemicals known to cause reproductive toxicity for females:							
None of the ingredients is listed.							
• Chemicals known to cause reproductive toxicity for males:							
None of the ingredients is listed.							
· Chemicals known to cause developmental toxicity:							
108-88-3 toluene	20-24	.99%					
· Carcinogenic categories							
· EPA (Environmental Protection Agency)							
78-93-3 butanone /	20-24	20-24.99%					
108-88-3 toluene II	II 20-24.9						
· TLV (Threshold Limit Value)							
108-88-3 toluene							
26471-62-5 m-tolylidene diisocyanate							
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Chemicals

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· NIOSH-Ca (National Institute for Occupational Safety and Health)

None of the ingredients is listed.

· National regulations:

The product is subject to be labeled according with the prevailing version of the regulations on hazardous substances.

· Chemical safety assessment: A Chemical Safety Assessment has not been carried out.

16 Other information

This information is based on our present knowledge. However, this shall not constitute a guarantee for any specific product features and shall not establish a legally valid contractual relationship.

· Department issuing SDS: IVM Chemicals Srl

· Contact: See emergency phone

· Date of preparation / last revision 02/13/2024 · Abbreviations and acronvms: IMDG: International Maritime Code for Dangerous Goods DOT: US Department of Transportation IATA: International Air Transport Association EINECS: European Inventory of Existing Commercial Chemical Substances ELINCS: European List of Notified Chemical Substances CAS: Chemical Abstracts Service (division of the American Chemical Society) NFPA: National Fire Protection Association (USA) HMIS: Hazardous Materials Identification System (USA) VOC: Volatile Organic Compounds (USA, EU) LC50: Lethal concentration, 50 percent LD50: Lethal dose, 50 percent NIOSH: National Institute for Occupational Safety OSHA: Occupational Safety & Health TLV: Threshold Limit Value PEL: Permissible Exposure Limit REL: Recommended Exposure Limit BEI: Biological Exposure Limit Flammable Liquids 2: Flammable liquids - Category 2 Flammable Liquids 3: Flammable liquids - Category 3 Acute Toxicity - Inhalation 1: Acute toxicity - Category 1 Skin Irritation 2: Skin corrosion/irritation - Category 2 Eye Irritation 2A: Serious eye damage/eye irritation - Category 2A Sensitization - Respiratory 1: Respiratory sensitisation - Category 1 Sensitization - Skin 1: Skin sensitisation - Category 1 Carcinogenicity 2: Carcinogenicity - Category 2 Toxic to Reproduction 2: Reproductive toxicity - Category 2 Specific Target Organ Toxicity - Single Exposure 3: Specific target organ toxicity (single exposure) – Category 3 Specific Target Organ Toxicity - Repeated Exposure 2: Specific target organ toxicity (repeated exposure) – Category 2 Aspiration Hazard 1: Aspiration hazard - Category 1 Aquatic Chronic 3: Hazardous to the aquatic environment - long-term aquatic hazard - Category 3 Sources REGULATION (EC) No 1272/2008 OF THE EUROPEAN PARLIAMENT AND OF THE COUNCIL and following amendments Agency ECHA web site

INRS Fiche Toxicologique IARC International agency for research on cancer \cdot * Data compared to the previous version altered.

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