

ILVA TECHNICAL DATA SHEET

PRODUCT CODE: HNS7A04

DESCRIPTION: Interior WB Gel Stain Base

USES: To be tinted with PZ5xx at 2-5%. Apply to achieve a consistent uniform color of the wood, especially recommended when harmonizing of the wood is necessary, such as finger joint wood. May be used on hard or soft woods. Good vertical hang.

APPLICATION SYSTEM: Brush, Spray, or Lambs wool pad, then wipe

FILM THICKNESS: 300-400 Sq feet per gallon @1.6-2.3 mils wet

COATS: One

GENERAL PROPERTIES:

Specific Gravity, gr/cc	1.010+/-0.03
Viscosity as supplied Brookfield	1300+/-500 cps, spindle 2, speed 5
Solids, % by weight:	10+/-2
Thinner:	Water
% of dilution:	0-5%

DRYING TIME: At 20°C with ventilation, dry to handle:
(at 20°C/68°F) Dust Free: 20 minutes
Dry to touch: 2 hours
Full dried: 4 hours

(Drying times may vary according to temperature, ventilation and relative humidity)

WARNINGS: KEEP FROM FREEZING

SHELF LIFE: 12 Months

STORAGE: Store in a tightly closed container at room temperatures (18 -25 °C/64 -75 °F) and protect from moisture and foreign material. Do not store at temperatures below 7°C (45°F)

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