

## ILVA TECHNICAL DATA SHEET

**PRODUCT SERIES:** KLIMA SERIES

**PRODUCT CODE:** PN410

**DESCRIPTION:** KLIMA WHITE IMPREGNATOR

**USES:** Expressly developed as initial coat for white or pastel external use. May use on hard or soft woods. TDS500 Isolante recommended under the PN410 for white or pastel colors.

**APPLICATION SSTEM:** Brush or spray

**FILM THICKNESS:** 2.4-3.2 mils wet

**COATS:** One

<b>GENERAL PROPERTIES:</b>	Specific Gravity, gr/cc	1.100+/-0.02
	Viscosity (Iso 3 Cup)	34+/-2
	Solids, by weight:	38 +/-2

<b>DRYING TIME:</b> (at 20°C/68°F)	Dry to touch:	1 hour
	Hard Dry:	1-2 hours

(Drying times vary according to temperature, ventiation and relative humidity)

**COATING CYCLES:** Cycle 1 - High Quality with Thixotropic Topcoat

Wood	Soft woods	
Impregnator	1 coat of PN410	drying 1-2 hours
Topcoat	1 coat of PN6B - 8 mils	drying 2-4 hours
Sanding		
Topcoat	1 coat of PN6B - 10 mils	

**SHELF LIFE:** 12 Months

**STORAGE:** Store in a tightly closed container at room temperatures (18 -25 °C/64 -75 °F) and protect from moisture and foreign material. Do not store at temperatures below 7°C (45°F).

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