

ILVA TECHNICAL DATA SHEET

PRODUCT CODE: WMM5A/SERIES

DESCRIPTION: WB WHITE SELF-SEALER

USES: Furniture, architectural millwork, store fixtures. Offers the best in dry times and leveling, with very good sanding properties and filling power.

PRODUCT PREPARATION: WMM5A series White Self-Sealer 100 parts by weight 128 parts by volume
Water 0-5 parts 1-6 parts by volume

APPLICATION SYSTEM: Spray

FILM THICKNESS: 4.4 - 5.2 wet mils

GENERAL PROPERTIES: Specific gravity: 1.28+/-5 gr/l
Solid content (% by weight) 55 +/- 2 by weight
Viscosity (at 20°C): 95+/-15 (iso 6)

DRYING TIME: All dry times are dependent upon air flow, ambient temperatures, and humidity
(at 20°C/68°F) Drying schedule at room temperature 2-3 hours
Drying time with hot air tunnel 20-30 mins
Dust free/time gel 30-60 mins
Dry to touch 2-3 hours
Dry Hard 6-8 hours
Stackable overnight
Sandable after 2-3 hours before applying 2nd coat as topcoat

GLOSS LEVELS: WMM5A03D 60 sheen
WMM5A032 50 sheen
WMM5A033 30 sheen
WMM5A034 20 sheen
WMM5A036 10 sheen

SHELF LIFE: 12 Months

STORAGE: Store in a tightly closed container at room temperatures (18 -25°C/64 -75°F) and protect from moisture and foreign material. Do not store at temperatures below 7°C (45°F)

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