ILVA TECHNICAL DATA SHEET

PRODUCT SERIES: KLIMA SERIES

PRODUCT CODE: TN370

DESCRIPTION: Water Based Protective Exotic Oily Wood and Tanin Rich Impregnator

USES: Best protection is achieved using this impregnator specially formulated for exotic

oily and tanin rich woods. Use on windows, doors, casing, railings, decks,

and outdoor futniture. Designed to protect against biological agents (fungus, bacteria,

mold).

APPLICATION SYSTEM: Dip, Brush, Spray

FILM THICKNESS: 3- 4 mils wet

COATS: One

GENERAL

PROPERTIES: Specific Gravity, gr/cc 1.020+/-.01

Viscosity (Zahn #2) 12 +/-2 sec.

DRYING TIME: Air drying (at room temperature with good ventialtion)

(at 20°/68°F) Drying schedule: 1-2 hours

Time between coats 2-4 hours

(Drying times can vary according to temperature, ventilation and relative humidity)

COATING CYCLES: A)

Substrate: Iroko, green hart, etc hardwoods Staining: TN370 + PZ4 pastes - 1 coat

Drying: 1-2 hours Base Coat: TN40 - 1 coat

Sanding Very light brushing or sanding w/ 220 or 280 grit

Topcoat: TN931 - 1 coat

<u>B)</u>

Substrate: Iroko, greenhard, etc. hardwoods

Staining: TN370 + pastes

Drying: 12 hours

Topcoat TN931 1-2 hours as self-sealer 1 coat

Drying: 12 hours

Sanding: Very light brushing or sanding w/220 or 280 grit Topcoat TN931 as self sealer 1 coat

CONTINUED ON NEXT PAGE...

IC & S, P.O. BOX 10845, LANCASTER, PA 17605 (800) 220-4035

ILVA TECHNICAL DATA SHEET

PRODUCT SERIES: KLIMA SERIES

PRODUCT CODE: TN370 - page 2

NOTES: In order to achieve the best outdoor performance we suggest you use impregnators with color;

neutral products decrease the protection level.

Mix cans thoroughly before use.

Keep from freezing

SHELF LIFE: 12 Months

STORAGE: Store in a tightly closed container at room temperatures (18 -25 °C/64 -75 °F) and protect

from moisture and foreign material. Do not store at temperatures below 7°C (45°F).

DATE OF ISSUANCE: 03-13, 2-18, 4-19