

ILVA TECHNICAL DATA SHEET

PRODUCT CODE: PAS5AB3

DESCRIPTION: White Hi Hide 2K Poly Primer

USES: Undercoat for polyurethane pigmented systems, suitable for furnitures in general.

PRODUCT PREPARATION:		<u>Parts by weight</u>	<u>Parts by volume (ounces)</u>
	PAS5AB3 White Hi Hide 2K Poly\ Primer	100	128
	TX 19 Hardener	30	64
	TZ 33 Thinner	10	19

APPLICATION SYSTEM: Spray

QUANTITY(grsq mt): 120 - 140 per coat (4.8-5.6 wet mils)

COATS: One or more

GENERAL PROPERTIES:	Specific Gravity, gr/cc	1.634 +/- 0.030
	Viscosity*	30 +/- 3 sec
	Application Viscosity**	15 +/- 2 sec
	Solids by Weight, %, as supplied	72.3 +/- 2
	Solids by Weight, %, ready to use	61.7 +/- 2
	Pot Life, hours at 20°C/68°F	6

* ASTM DIN 53211 mm 8 at 20°C/68°F
 ** ASTM D1N53211 mm 4 at 20°C/68°F

DRYING TIME: (at 20°C/68°F)	Dust Free	10 minutes minimum
	Dry to Touch	20 hours minutes
	Sandable after	4 hours
	Overcoat time	12 hours
	Overcoat between layers	1 hour
	Maximum time between layers without sanding	4 hours
	Complete drying at room temperature	12 hours

TYPICAL SYSTEMS:	Substrate:	Various woods
	Sealer:	PAS5AB3 1-2 coats
	Finish	PL800 Series 1-2 coats

SHELF LIFE: 24 Months

STORAGE: Store in a tightly closed container at room temperatures (18 -25 °C/64 -75 °F) and protect from moisture and foreign material.

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