

ILVA TECHNICAL DATA SHEET

PRODUCT SERIES: KLIMA SERIES

PRODUCT CODE: TN30

DESCRIPTION: Waster Based Protective Impregnator

USES: Best protection is achieved using the impregnator specially formulated for softwoods. Use on windows, doors, casings, railings, decks, and outdoor furniture.

APPLICATION SYSTEM: Spray, Dip, Brush, Flow Coat

QUANTITY(grsq mt): 40/60 by hand, max total 100 per coat

COATS: One

GENERAL PROPERTIES:

Specific Gravity, gr/cc	1.040+/-2
Viscosity at application (Zahn #2)	17+/-2
Thinner	TZ08 as retarder at max 5%

DRYING TIME: At room temperature: 12 hours
(at 20°C/68°F) Time between coats 24 hours
(Drying times change according to temperature, ventiation and relative humidity)

TYPICAL SYSTEMS:

Substrate		Various woods
TN30 Klima Series	1 - 2 coats	300-400 sq ft per gallon
Drying	1-4 hours between coats	
Sanding	very light with scotchbrite or fine sponge	
Sealer	TN40 or topcoat TN931 as self-sealer	1 coat
Drying	2-4 hours	
Topcoat	TN931 or TN931/00	

Notes: Do not use below 50°F or with very high humidity

Mix products thoroughly before use.

When using exotic and resinous wood, prepare substrate by removing excess sap or oils

Colors in the PX3 Klima series can be mixed to obtain various tones, to brighten tones mix the PN3X Klima series with the TN30 Neutral
Excessive impgrenator or runs should be evened out with brush in first moments after application.
KEEP FROM FREEZING!

SHELF LIFE: Six months from delivery date

STORAGE: Store at temperatures between 41°F and 86°F

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