

ILVA TECHNICAL DATA SHEET

PRODUCT SERIES: ILVANOL

PRODUCT CODE: PU2419

DESCRIPTION: WHITE HI HIDE 2K POLY PRIMER

USES: Flat panels and mouldings suitable even for polyurethane foam.

PRODUCT PREPARATION:		Parts by weight	Parts by volume
PU2419		100	128
TX19		40	64
TZ33 Thinner		10 - 20	10 - 30

APPLICATION SYSTEM: Spray, curtain coater

QUANTITY(grams mt): 120 - 140 per coat (4.8 - 5.6 wet mils)

COATS: One to four

GENERAL PROPERTIES:	Specific Gravity, gr/cc	1.395+/-0.05
	Viscosity*	36+/-2 sec.
	Appl.Viscosity**	15+/-2 sec.
	Solids by Weight, %, as supplied	70+/-2
	Solids by Weight, %, ready to use	58+/-2
	Pot Life, hours at 20°C/68°F	5 hours

* DIN 53211 Nr.6 at 20°C/68°F

** DIN 53211 Nr.4 at 20°C/68°F

DRYING TIME:
(at 20°C/68°F) 1- 6 hours between coats
24 hours before sanding

TYPICAL SYSTEMS:

SYSTEM NR 1
Substrate: various woods
Sealer: PU2419 - three or four coats - 1 day drying-sanding-120 gr/sqmt/coat
Finish: PL - white pigmented matt finish
PM - white pigmented glossy finish

SYSTEM NR 2
Substrate: MDF
Sealer: PU2419-three or four coats- 1 day drying-sanding-120 gr/sqmt per coat
Finish: PL - white pigmented glossy finish

SHELF LIFE: One year

STORAGE: Store in a tightly closed container at room temperatures (18 -25 °C/64 -75 °F) and protect from moisture and foreign material.

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