

ILVA TECHNICAL DATA SHEET

PRODUCT CODE: PG 1/series

DESCRIPTION: Stains for spray, wipe and rollcoat applications

USES: Pigment stain concentrates for maximum light fastness.

PRODUCT PREPARATION: PG 1/ser. Stain 100 parts by weight
TZ33NH Thinner 10 - 50 parts by weight
PF91 Vehicle 5 - 25 parts by weight

Thinners selection:

TZ33NH Specific for spray and wipe
TZ14 For deep wetting and staining, slow dry
TZ08 Can be added to TZ14 to allow for better wetting and additional wiping time. Very slow dry.

APPLICATION SYSTEM: Spray and wipe

QUANTITY(grsq mt): 10 - 30 (.4-1.2 wet mils)

COATS: One

GENERAL PROPERTIES: Specific Gravity, gr/cc 1.00 +/- 0.05
Viscosity* 15 +/- 2 sec

* ASTM D1200 (Ford) #4 at 20°C/68°F

DRYING TIME: Handling and topcoating: 30 - 60 sec
(at 20°C/68°F)

(tunnel 60°C or IR oven) Handling and topcoating: 10 sec

COLORS AVAILABLE: PG10 White
PG11 Yellow
PG13 Yellow oxide
PG14 Orange
PG15 Red
PG18 Blue
PG19 Black
PG1/Z01 Green

SHELF LIFE: 18 Months

STORAGE: Store in a tightly closed container at room temperatures (18 -25 °C/64 -75 °F) and protect from moisture and foreign material.

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