

ILVA TECHNICAL DATA SHEET

PRODUCT CODE:	PD 3/93	
DESCRIPTION:	Vehicle for wipe stains and glazes	
USES:	Use as a vehicle for glaze and stain. Cabinets and assembled furniture.	
PRODUCT PREPARATION:	Mix 1:1 with the basis color series PL5. Mix 60:40 with PZ3/colors and then add TZ08 to improve wiping. May be used with PF5/Series Universal Stains.	
APPLICATION SYSTEM:	Spray and wipe	
QUANTITY(grsq mt):	50 - 60 (2-2.4 wet mils)	
COATS:	One	
GENERAL PROPERTIES:	Specific Gravity, gr/cc	0.92 +/- 0.2
	Solids by Weight, %, as supplied	13 +/- 1
	Viscosity*	13 - 15 sec
	* DIN53211 #4 at 20°C/68°F	
DRYING TIME: (at 20°C/68°F)	Handling:	16 - 24 hours
TYPICAL SYSTEMS:	Substrate	Various woods (walnut, ash, etc.)
	PD3/93/PL5series (24 hours drying)	
	TA series sealer	
	TO series finish	
NOTES:	We advise removal of excess stain so adhesion of the next coat will not be effected. The vehicle provides excellent workability to stain color bases.	
SHELF LIFE:	One year	
STORAGE:	Store in a tightly closed container at room temperatures (18 -25 °C/64 -75 °F) and protect from moisture and foreign material.	
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